

The Past, Present and Future: Celebrating the Achievements, Looking at the Gaps

Joe Baumert, Ph.D.

Professor - Department of Food Science & Technology
Director - Food Allergy Research & Resource Program
University of Nebraska - Lincoln

Food Allergen Management Symposium
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A Time of Many Challenges for Allergic Consumers

Fatal Food-Induced Anaphylaxis

John W. Yunginger, MD; Kristin G. Sweeney, MD; William Q. Stürner, MD;

Leigh A. Giannandrea, MD; Joel D. Teigland, MD; Michael Bray, MD; Peter A. Benson, MD;

James A. York; Lynda Biedrzvcki, MD; Diane L. Squillace; Ricki M. Helm, PhD

(JAMA 1988;260:1450-1452)

- Limitations in our Understanding:
 1. Clinical uncertainty on prevalence, potency and severity
 2. Allergen control practices in the food industry and foodservice
 3. Labelling transparency

Documented Risks Associated with Food Allergies



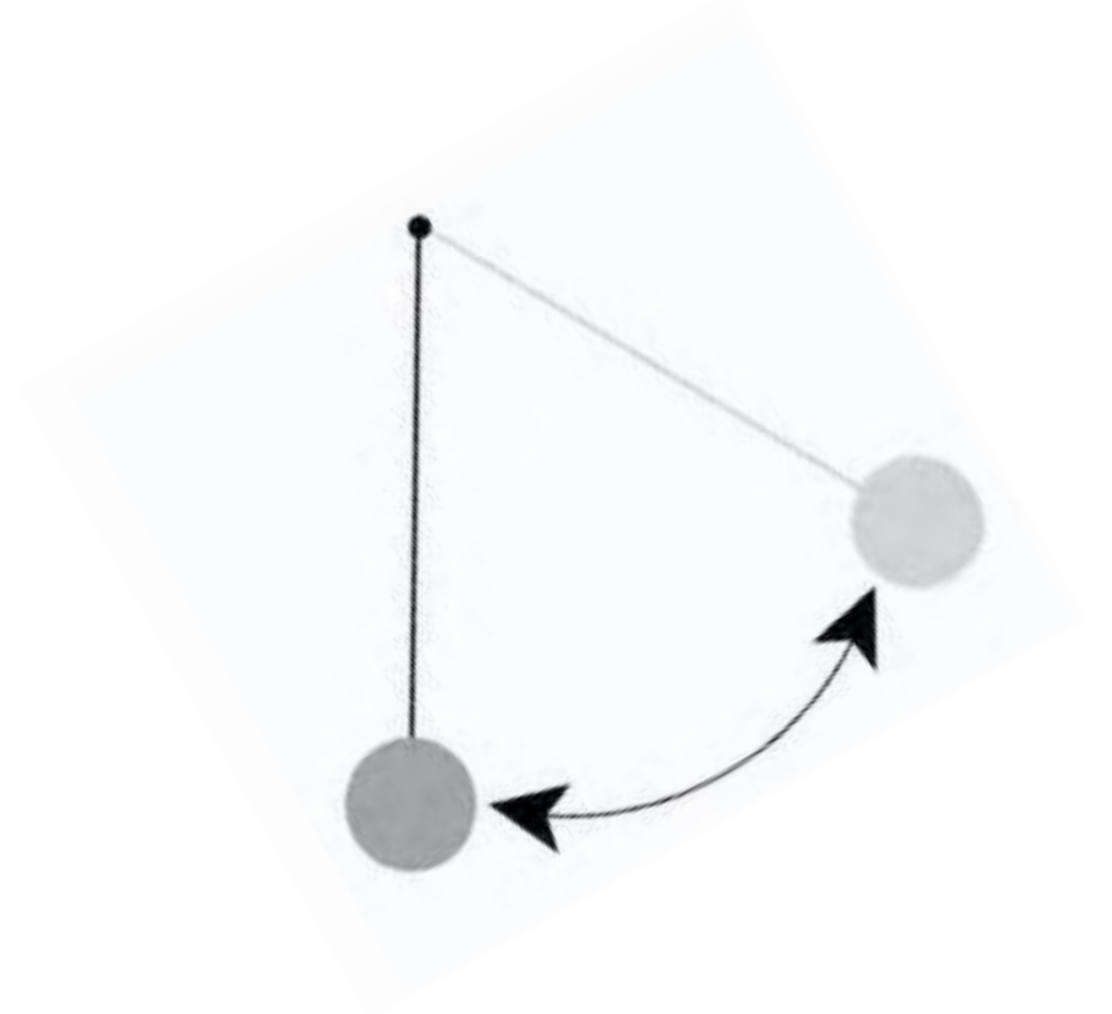
Health Risks



Regulatory Risks



Business Risks



A Need for Research and Communication



Clinical Advancements

Potential Factors Involved with the Increasing Prevalence of Food Allergies



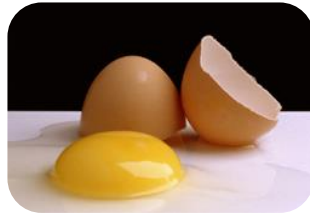
Sicherer and Sampson. J Allergy Clin Immunol. 2007; 120:491-503.

Common Causes of Food Allergies

“The Big 8”



Milk



Egg



Crustacea



Fish



Peanut



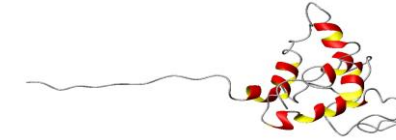
Soybean



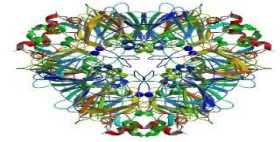
Tree nuts



Wheat



Ara h 2



Ara h 3

Causative Agents

- Naturally-occurring **proteins**
- Heat-resistant
- Resistant to proteolysis
- Resistant to extremes in pH
- Usually the major proteins of the food
- Foods can have 1 or many allergens

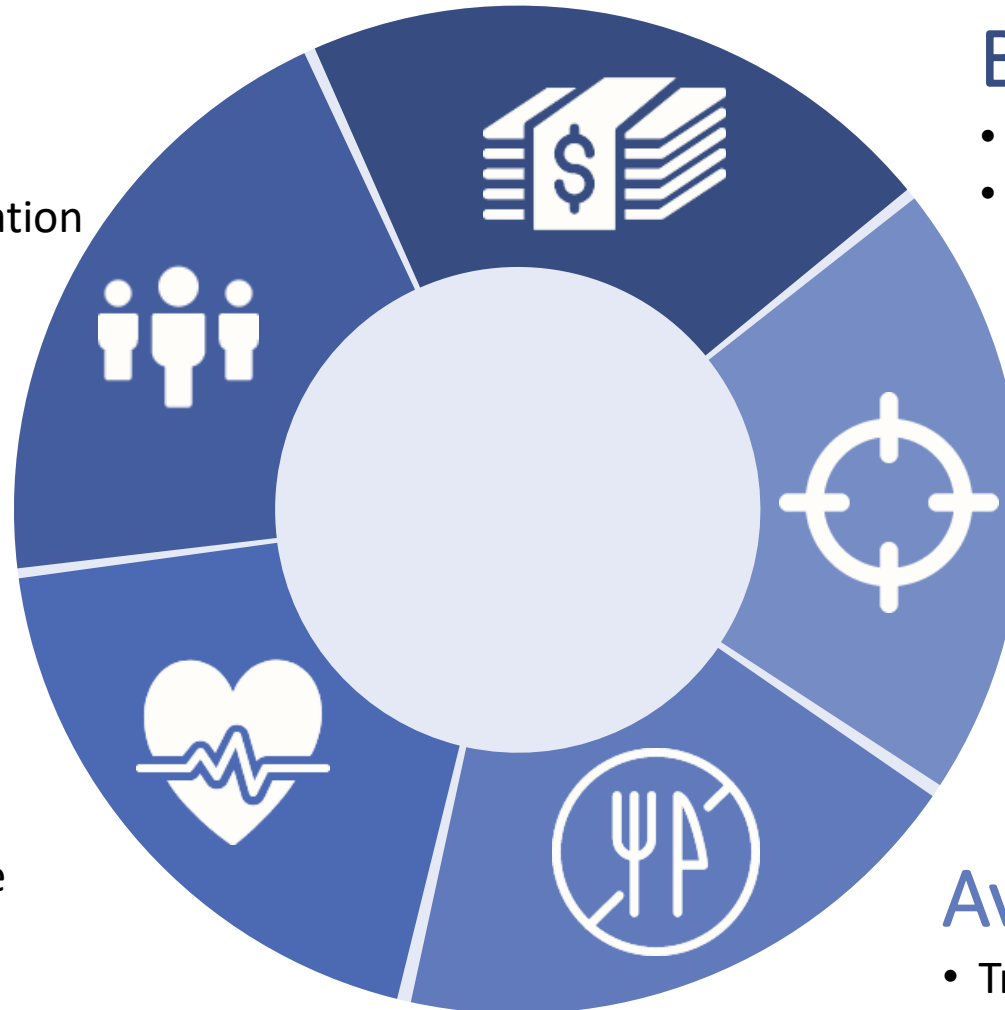
Food Allergies

Prevalence

- Affects 3-4% of the population
 - 4-8% of children
 - 1-2% of adults

Severity

- Reactions potentially life-threatening
- Reactions are preventable



Burdens

- Financial, quality of life
- Fear, anxiety, social isolation

Sensitivity

- Small amounts can cause reactions
- Low mg or ppm total food protein

Avoidance Diets

- Treatments are scarce
- Strict avoidance diets

How Much Food Is Too Much? Threshold Doses for Allergenic Foods

Susan L. Hefle, PhD and Steve L. Taylor, PhD

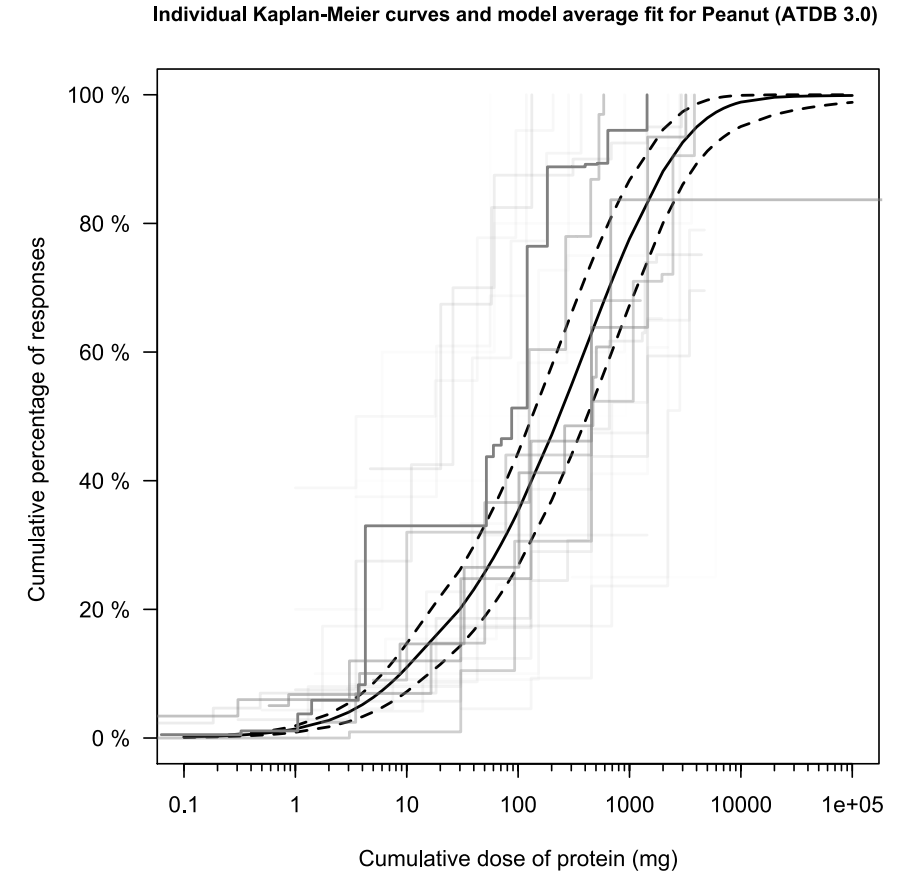
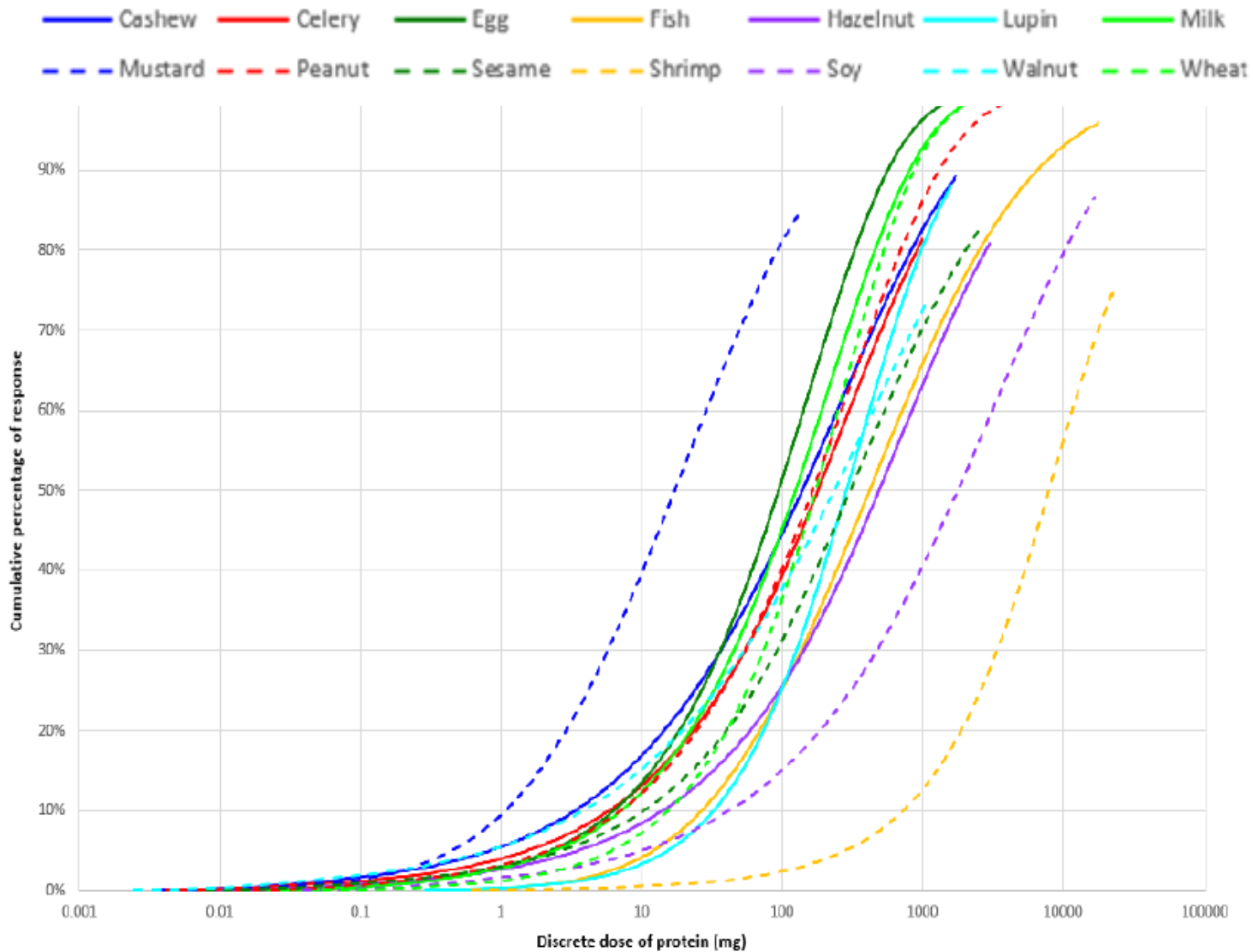
- Food allergies can cause several and even fatal response
 - But we lacked an understanding of what doses could cause mild to severe allergic response
 - Early DBPCFCs often started at 100s of mg of the allergenic food
 - Often observed 20-25% of the study population react, some with severe reactions
 - Dogma became “low doses cause severe and fatal reactions”
- Drove a zero risk, zero threshold approach with many approaches (regulatory, industry management, etc.)

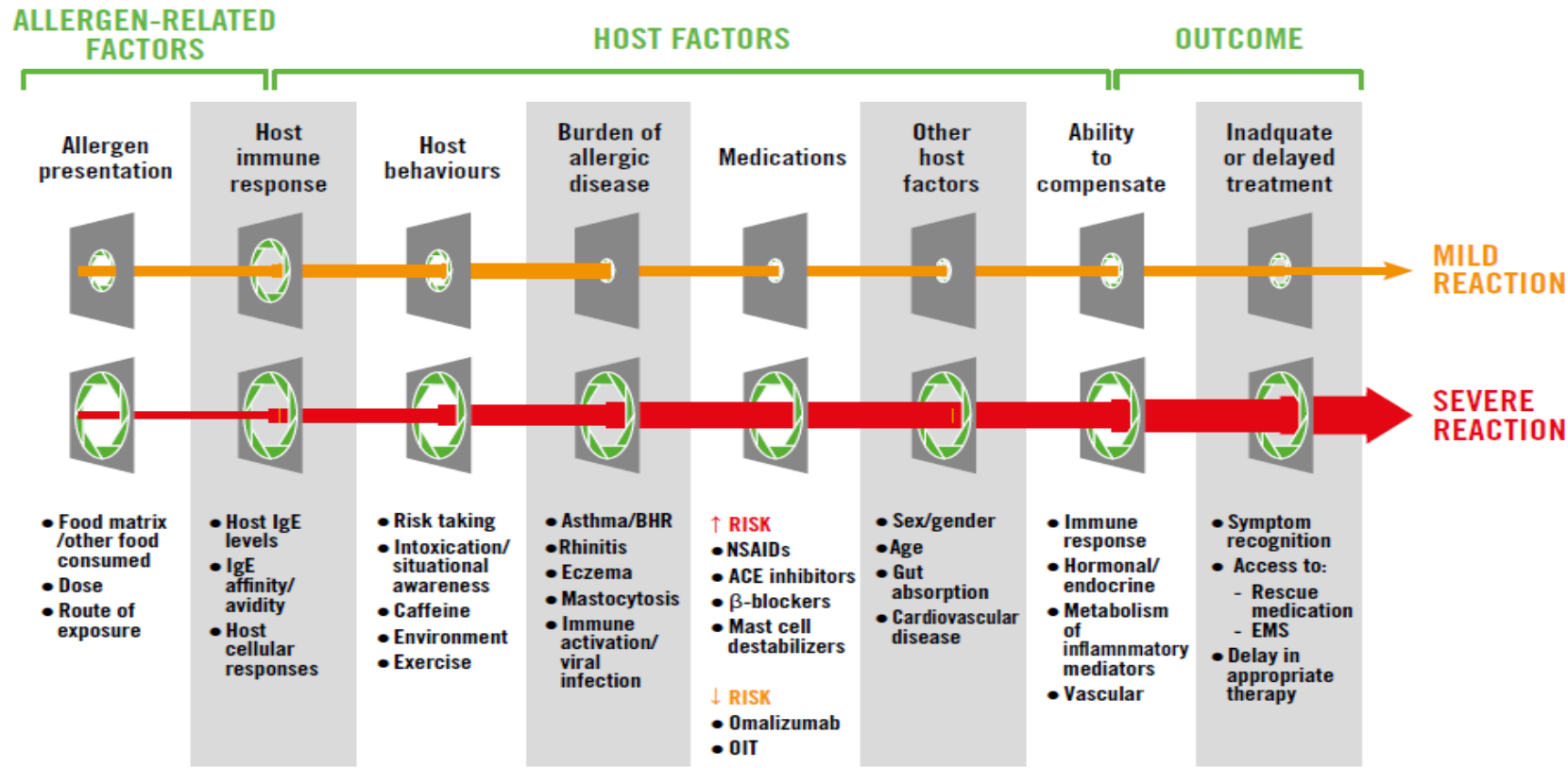
Allergic Patients Present with Different Levels of Sensitivity



Ballmer-Weber and Hourihane; image used with permission

Dose Distributions for Various Food Allergens: Not all food allergens are created equal



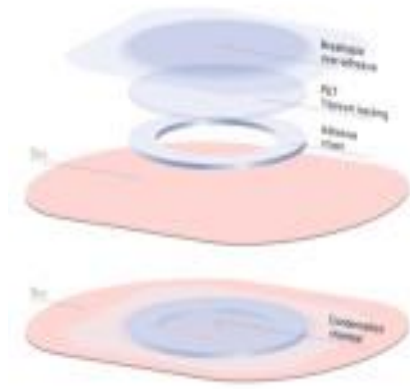
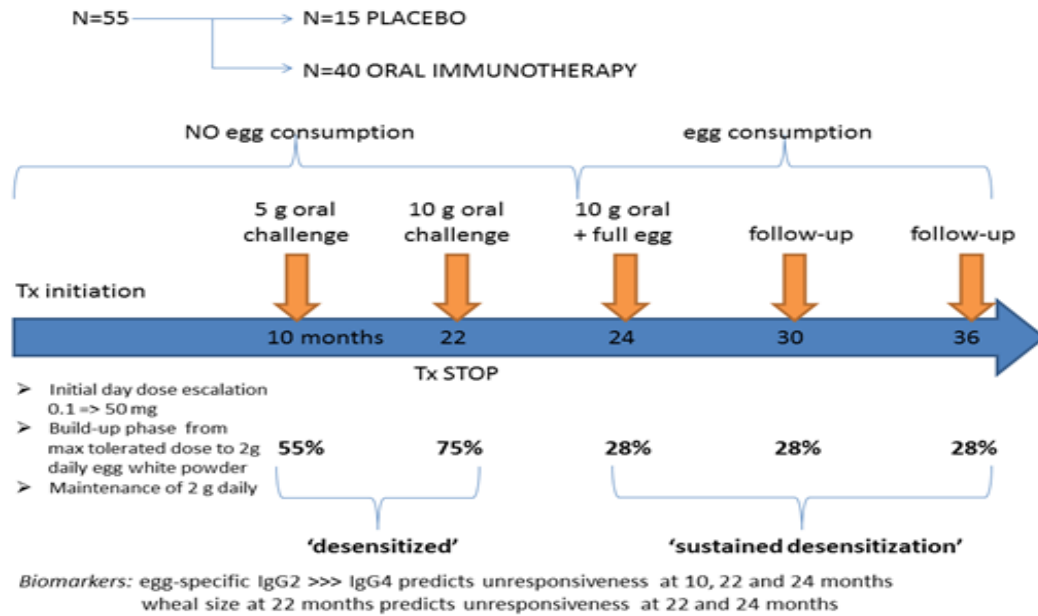


Source: Adapted with permission from Dubois *et al.* 2018.

Note: BHR, bronchial hyper responsiveness; NSAIDs, non-steroidal anti-inflammatory drugs; ACE, angiotensin-converting enzyme; EMS, emergency medical services.

Dubois, A.E.J., Turner, P.J., Hourihane, J., Ballmer-Weber, B., Beyer, K., Chan, C.-H., Gowland, M.H. *et al.* 2018. How does dose impact on the severity of food-induced allergic reactions, and can this improve risk assessment for allergenic foods?: Report from an ILSI Europe Food Allergy Task Force Expert Group and Workshop. *Allergy*, 73(7): 1383–1392. <https://doi.org/10.1111/all.13405>

Research in Food Allergy Treatment and Prevention



DBV Technologies VIASKIN® Peanut (<https://dbv-technologies.com/>)

Burks et al. (2012). Oral immunotherapy for treatment of egg allergy in children. *N Engl J Med.* 19:233-243.



Randomized Trial of Peanut Consumption in Infants at Risk for Peanut Allergy

George Du Toit, M.B., B.Ch., Graham Roberts, D.M., Peter H. Sayre, M.D., Ph.D., Henry T. Bahnson, M.P.H., Suzana Radulovic, M.D., Alexandra F. Santos, M.D., Helen A. Brough, M.B., B.S., Deborah Phippard, Ph.D., Monica Basting, M.A., Mary Feeney, M.Sc., R.D., Victor Turcanu, M.D., Ph.D., Michelle L. Sever, M.S.P.H., Ph.D., Margarita Gomez Lorenzo, M.D., Marshall Plaut, M.D., and Gideon Lack, M.B., B.Ch., for the LEAP Study Team*

Allergen Management Advancements in the Food Industry

1980s and 1990s: Growing Awareness of Food Allergies in the Food Industry

- Allergen regulations emerged requiring source allergen labelling
- Allergen control programs were needed to minimize cross-contact
 - But how much was too much residue or how clean was clean enough?
 - How does industry validate removal of allergen residue?



Analytical Tools Added to the Toolbox

- Immunochemical methods (ELISA and LFD) were developed which aided in allergen residue detection
- Mass spectrometry also developed in more recent years
- There is a continued need to improve methods

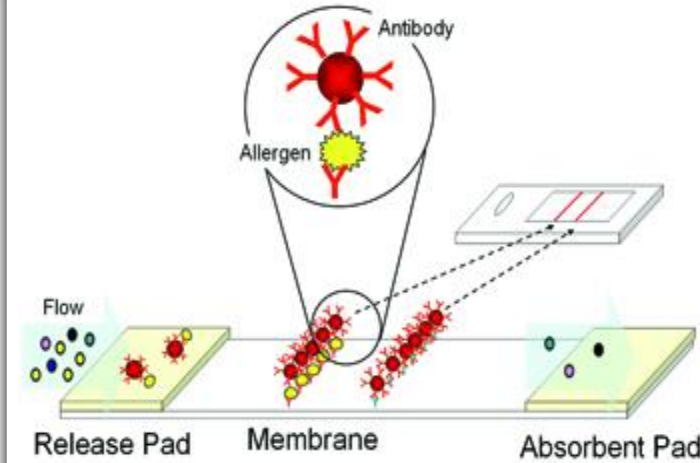
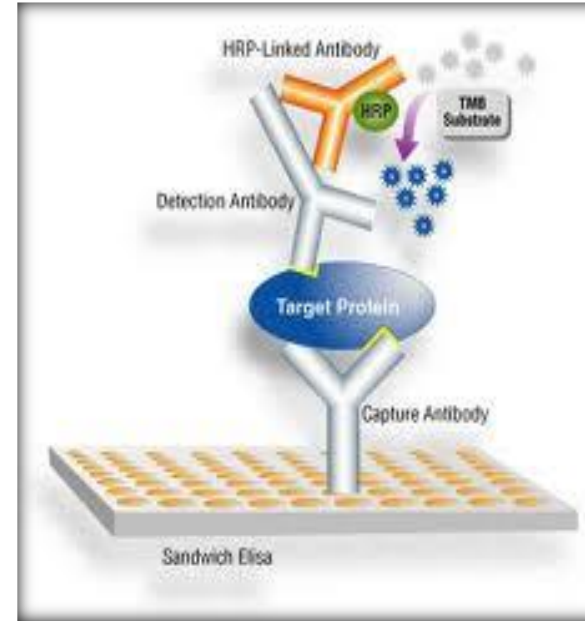
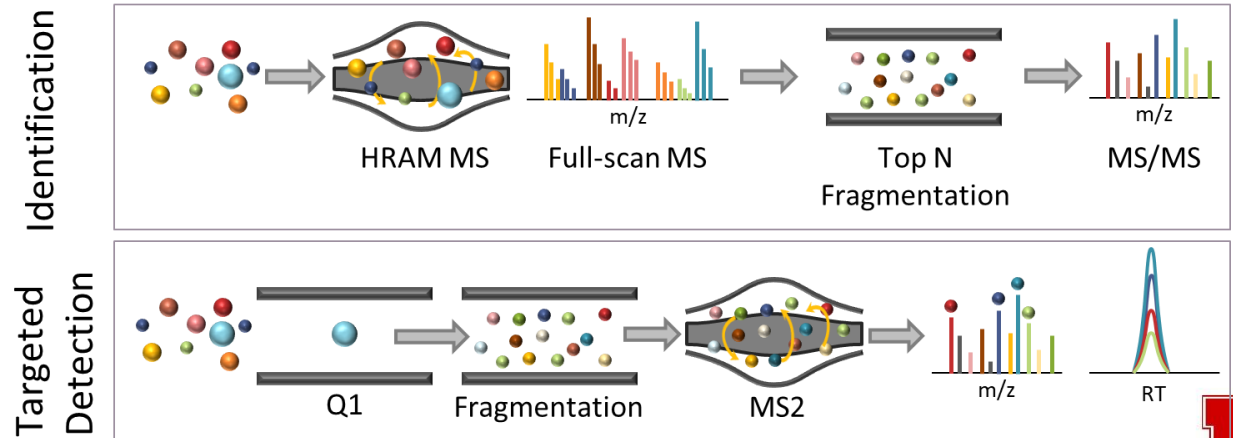
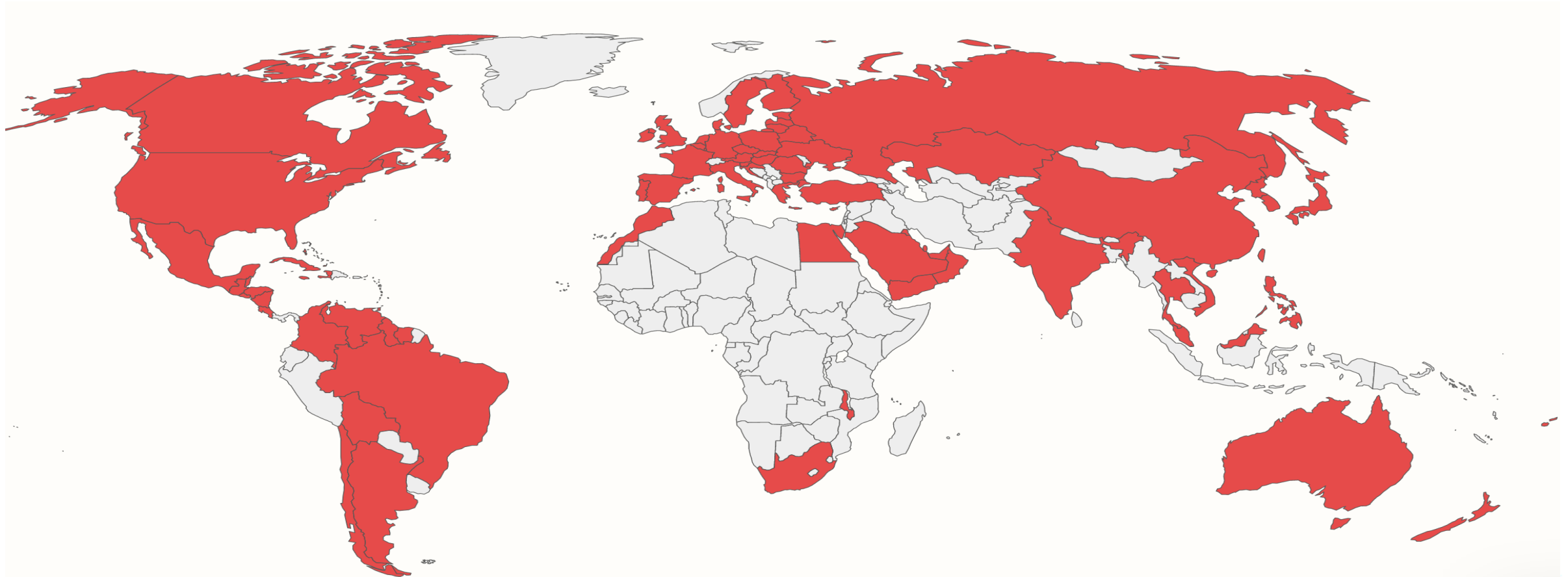
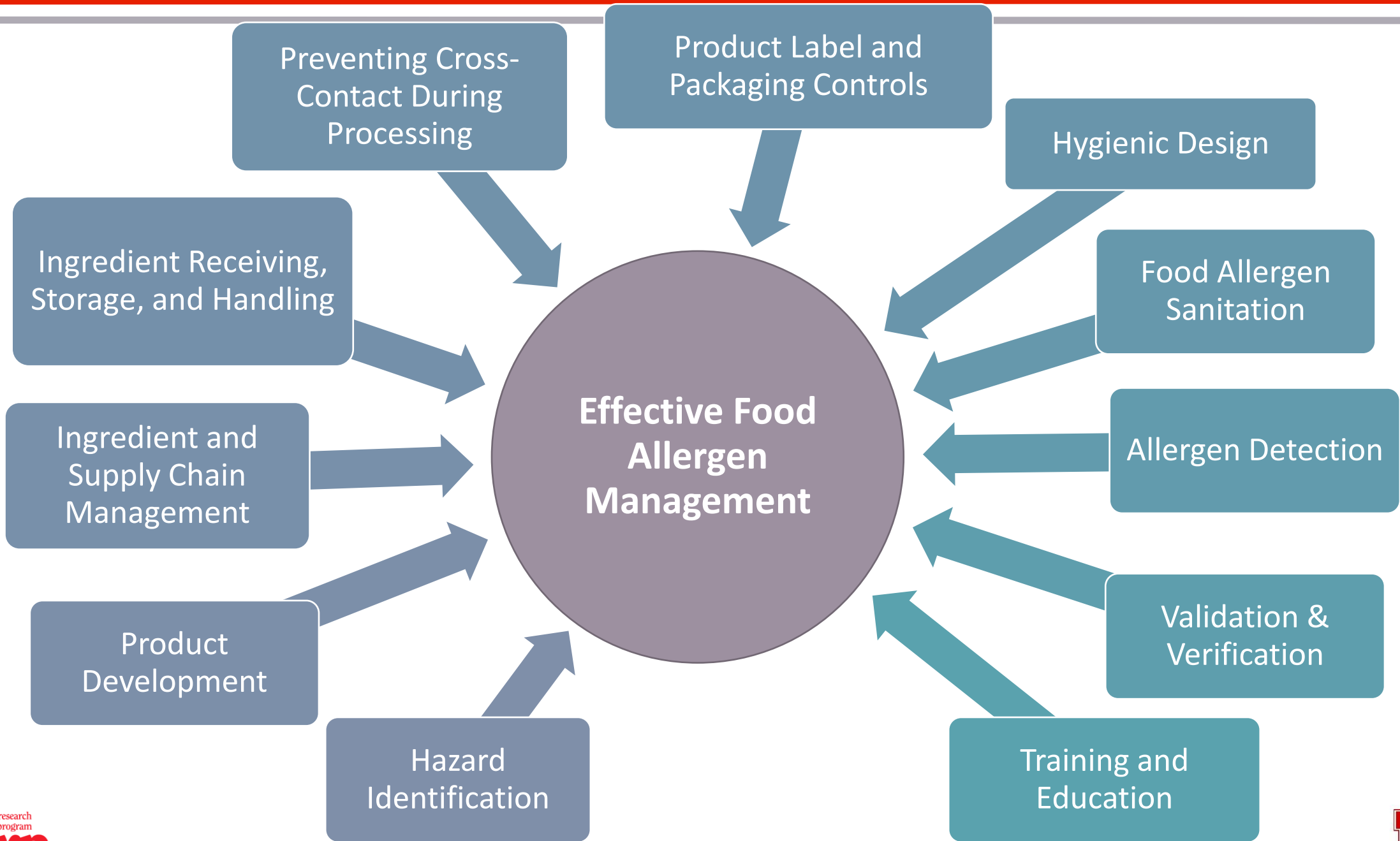


Figure 1: Principle of a strip test: Anti-allergen antibody-coated colored beads form a complex with allergens in the sample and anti-allergen antibodies on the strip. This leads to a colored test line indicating a positive (i.e., allergen-containing) sample. A colored control band indicates correct performance of the test.



International Allergen Labelling Regulations





Food Safety Management at Home:

- Control source materials
- Consider use of shared equipment and utensils
- Preparation (sequence and schedule)
- Manage cleaning
- Training
- Buy-in of system by family members



Food Safety Management at Home: Deviations from Prerequisite Program

Management (mom) on vacation

+

Operations (me) in charge of dinner preparation

+

New (untrained) employee

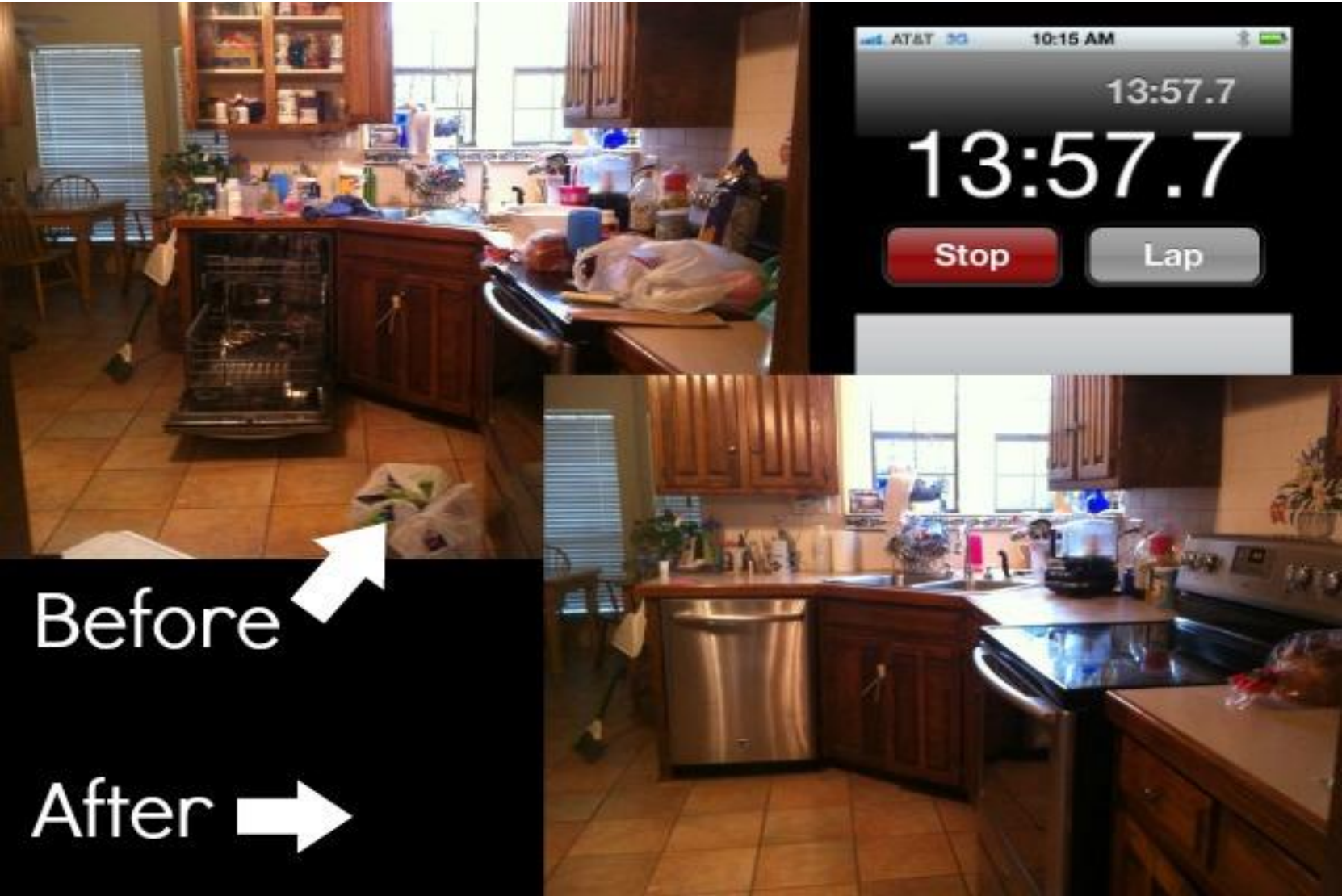


= Compliance Issue
(deviation from mom's
set protocol)

Food Safety Management at Home:



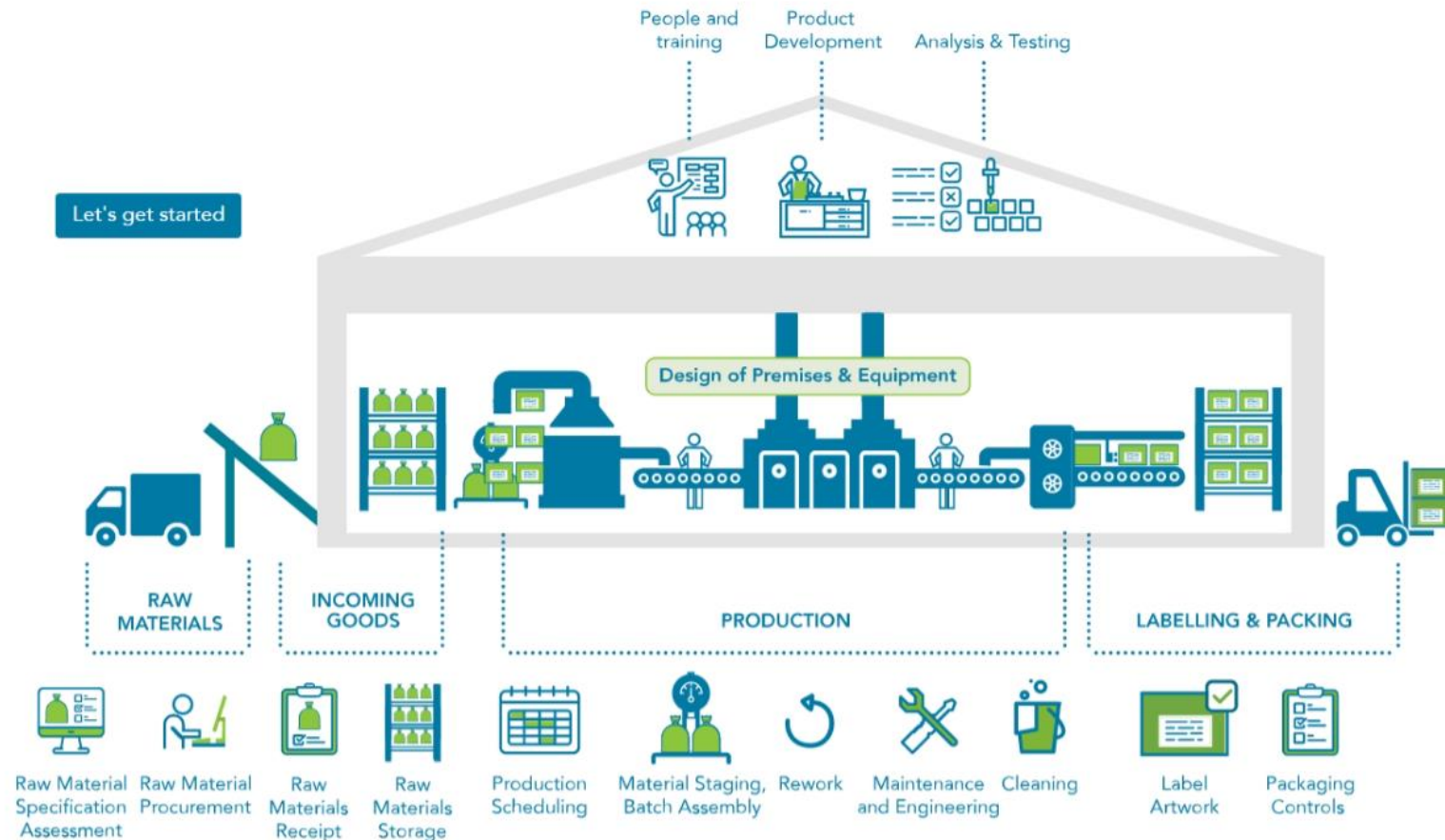
Food Safety Management at Home:



Food Industry Operations: Scale-Up



Hazard Identification- Tracking Allergens in a Facility



VITAL[®] Risk Review Tool

<https://info.allergenbureau.net/infographic/>

CODEX ALIMENTARIUS

INTERNATIONAL FOOD STANDARDS



Food and Agriculture
Organization of
the United Nations



World Health
Organization

E-mail: codex@fao.org - www.codexalimentarius.org

CODE OF PRACTICE ON FOOD ALLERGEN MANAGEMENT FOR FOOD BUSINESS OPERATORS

CXC 80-2020

Adopted in 2020.

- **Farm to fork guidance for allergen management**
 - prevent or minimize the potential for allergen cross-contact that is of risk to the consumer with a food allergy
 - prevent or minimize the potential for undeclared allergens being present in a food due to errors arising in the supply chain
 - ensure the correct allergen label is applied to prepackaged foods
 - ensure that accurate information can be provided to consumers at point of sale when the food is not prepackaged

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CODE OF PRACTICE ON FOOD ALLERGEN MANAGEMENT FOR FOOD BUSINESS OPERATORS

CXC 80-2020

Adopted in 2020.

- **Updated in 2020 by the CCFH**
 - **Co-chaired by Australia, U.S. and the U.K.**
- The Code follows the format of the *General Principles of Food Hygiene (CXC 1-196)*
 - Should be used in conjunction with other codes and standards
 - *General Standard for Labelling Foods (CXC 1-1985)*
 - *Code for Hygienic Practice for the Transport of Food in Bulk and Semi-packed Food (CXC 47-2001)*

Food Allergen Recalls: Causes

- Review of FDA allergen recalls FY 2007- FY 2012 (Gendel and Zhu 2013)
 - Identified 732 allergen recalls

TABLE 6. The number of recalls involving each of the most frequent food-allergen combinations FY 2007 through FY 2012

	Bakery	Snack	Candy	Dressing	Dairy
Peanut	10	19	18	0	9
Egg	44	4	6	8	11
Milk	107	41	22	21	13
Soy	36	25	14	21	12
Wheat	58	11	7	17	10
Tree nuts	44	17	20	3	18

TABLE 7. The number of allergen recalls and the distribution of recall classifications for each root cause FY 2007 to FY 2012

Root cause ^a	No.	Recall class (1/2/3)
Computer error	21	15/4/2
Cross-contact	52	41/11/0
In process	19	15/4/0
Ingredient mislabeled	26	16/10/0
Knowledge	28	14/14/0
No carry-through	70	39/31/0
No declaration	12	1/10/1
Not updated	22	12/9/1
Omission	191	128/63/0
Other	14	12/2/0
Rework	9	9/0/0
Terminology	85	20/63/2
Unknown	15	15/0/0
Wrong ingredient	31	26/4/1
Wrong label	50	37/10/3
Wrong package	87	63/23/1

The Challenge: Precautionary/Advisory Labeling (PAL)

Precautionary/Advisory Allergen Labeling

- Precautionary Allergen Labeling (PAL)
- Voluntary statements that can be used to communicate potential risk to allergic consumers
- Because these statements are voluntary, food companies use varying criteria to decide when and whether to use PAL
- Regulatory agencies in the U.S. (FDA, FSIS) and other countries provide limited guidance on PAL usage

PAL Should Follow the Food Allergy Issues Alliance Guidelines*

Whether the presence of a major food allergen is documented through visual examination or analytical testing of the processing line, equipment, ingredient or product, or other means;

Whether the risk of presence of a major food allergen is unavoidable even when current good manufacturing practices are followed;

Whether a major food allergen is present in some, but not all, of the product; and

Whether the presence of a major food allergen is potentially hazardous.

*All guidelines need to be met to utilize PAL

Label Declaration of Allergenic Substances in Foods; Notice to Manufacturers

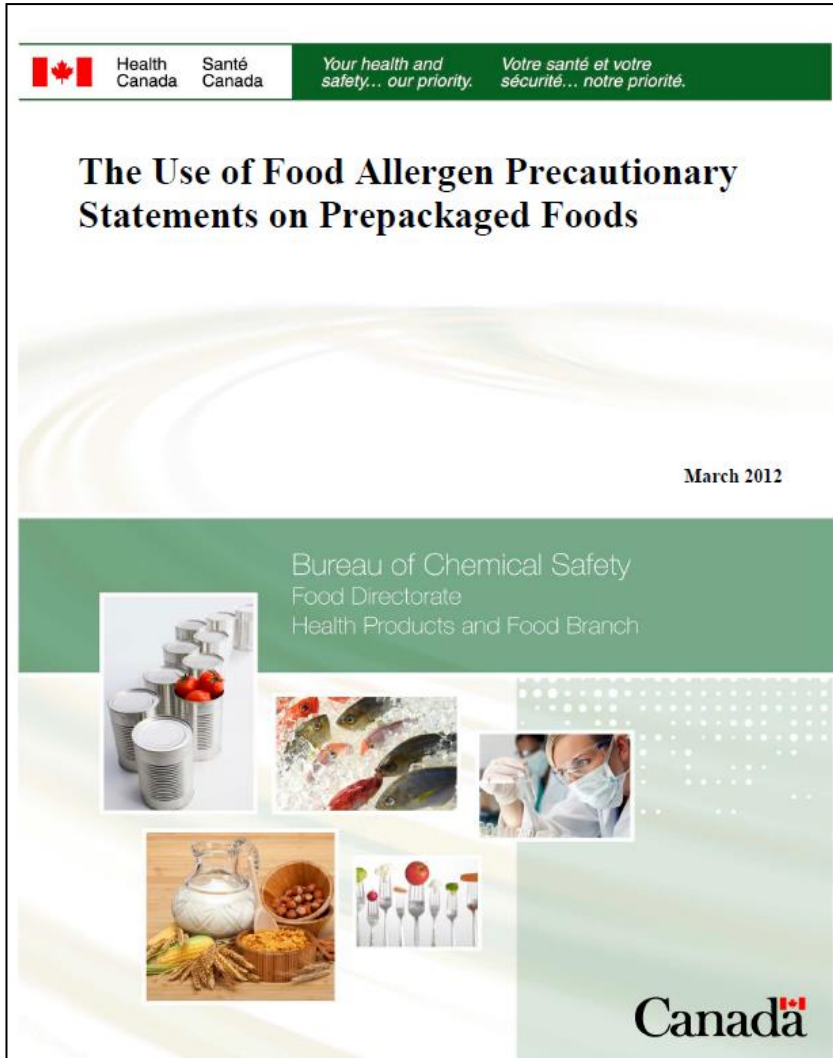
June 10, 1996

NOTICE TO MANUFACTURERS

Label Declaration of Allergenic Substances in Foods

- One of the first U.S. regulatory references to precautionary labeling came from the FDA in 1996.

“The agency is aware that some manufacturers are voluntarily labeling their products with statements such as "may contain (insert name of allergenic ingredient)." FDA advises that, because adhering to good manufacturing practice (GMP) is essential for effective reduction of adverse reactions, **such precautionary labeling should not be used in lieu of adherence to GMP.** The agency urges manufacturers to take all steps necessary to eliminate cross contamination and to ensure the absence of the identified food.”



Health Canada

- Health Canada supports the appropriate use of voluntary food allergen precautionary statements as a risk management tool, where warranted
 - All statements are subject to section 5(1) of the *Food and Drugs Act*
 - *Policy first set in 1994*
- Statements must be truthful, clear and non-ambiguous and **CANNOT** be a substitute for Good Manufacturing Practices
- With increasing use of precautionary statements Health Canada recommended the use of only one precautionary statement:
 - “May Contain [X]”

U.K. Food Standards Agency

- “PAL should only be used when a genuine risk of allergen cross-contact within the supply chain is identified that cannot be removed through careful risk management actions. This should be identified by a thorough risk assessment.”

PAL Statements Commonly Used: “May Contain...”

May contain ...	May contain traces of...	Packed in an environment where ... may be present	Made in a facility that also processes ...
Produced in a factory which handles ...	Produced on shared equipment which also processes ...	Made on the same production line as...	Made in a production area that also uses ...
No nuts in ingredients, but cannot guarantee to be nut-free	Not suitable for ... allergy sufferers	Due to methods used in the manufacture of this product, it may occasionally contain...	May be present: ... (used by VITAL™ 2.0)

Figure 2 Examples of advisory warnings found on food labels.

Allen, et. al., “Precautionary labelling of foods for allergen content: are we ready for a global framework?” *World Allergy Organization Journal*, 2014.

Precautionary Allergen Labeling

Ingredients: Naturally milled cane sugar, cocoa butter, chocolate liquor (non-alcohol), tofu, soya lecithin (an emulsifier), vanilla extract, mint oil.

*Non-dairy formula processed on dairy equipment. Contains small amounts of casein (milk derivative) and lactose due to processing equipment. No dairy in recipe. May contain nuts.

Made in U.S.A.



INGREDIENTS: PASTEURIZED PROCESS CHEESE SPREAD (CHEDDAR CHEESE [MILK, CHEESE CULTURES, SALT, ENZYMES], WATER, CREAM, MILK, WHEY, SODIUM PHOSPHATE, CHEESE CULTURES, SALT, ENZYMES, CALCIUM PROPIONATE [PRESERVATIVE], GUAR AND XANTHAN GUMS, APOCAROTENAL [FOR COLOR]). **THIS PRODUCT CONTAINS DAIRY AND IS MANUFACTURED IN A FACILITY THAT MAY PROCESS PRODUCTS THAT CONTAIN DAIRY, WHEAT, EGGS, SOY, PEANUTS, TREE NUTS, FISH AND SHELLFISH PRODUCTS.**

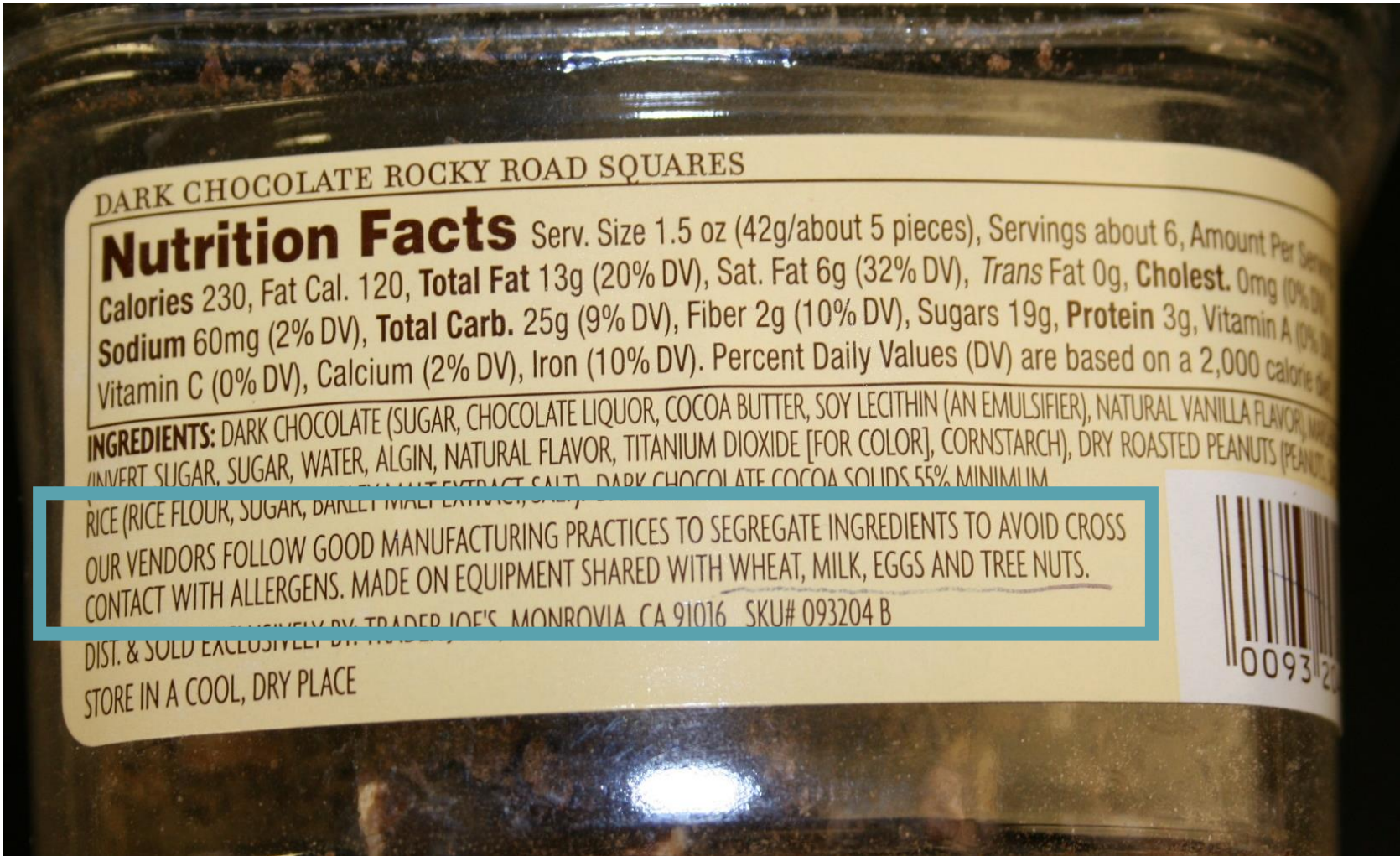
Ingredients: chocolate, unbleached water-filtered beet sugar, cocoa butter, soy lecithin, pure vanilla. Processed on equipment that may contain allergens such as peanuts, soybeans, treenuts, milk, egg, and wheat.

INGREDIENTS: MILK CHOCOLATE (SUGAR, COCOA BUTTER, MILK, CHOCOLATE LIQUOR, SOYA LECITHIN (AN EMULSIFIER), VANILLIN [ARTIFICIAL FLAVOR])
ALLERGEN STATEMENT: MAY HAVE COME IN CONTACT WITH PEANUTS, OTHER NUTS, WHEAT, OR EGG. © D
 FOR NUTRITION INFORMATION CALL: 1-800-964-6308

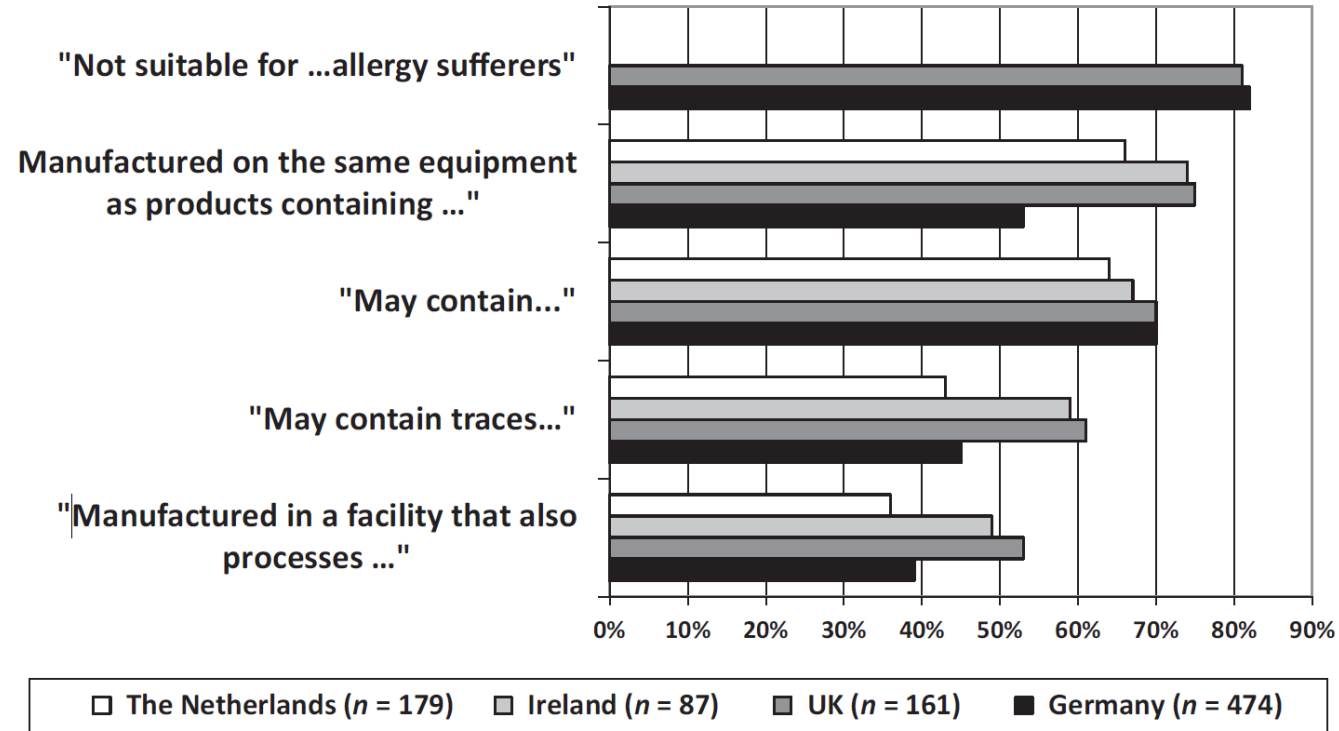
% Daily value	
Protein 0%	Vitamin A 3%
Vitamin C 8%	Calcium 0%
Iron 0%	

INGREDIENTS
 ORGANIC BANANAS
 ORGANIC APPLES
 PRODUCED IN A DAIRY, NUT & PEPPERONI-FREE FACILITY.

INGREDIENTS: MILK CHOCOLATE (SUGAR, COCOA BUTTER, MILK, CHOCOLATE, SOY LECITHIN, AND VANILLIN - AN ARTIFICIAL FLAVOR), PECAN PIECES, CORN SYRUP, SWEETENED CONDENSED MILK (WHOLE MILK, SUGAR), CONFECTIONERY COATING (SUGAR, PARTIALLY HYDROGENATED SOYBEAN AND COTONSEED OILS, REDUCED MINERAL WHEY POWDER, COCOA PROCESSED WITH ALKALI, WHOLE MILK POWDER, SOY LECITHIN, SALT, AND VANILLIN - AN ARTIFICIAL FLAVOR), SUGAR, INVERT SUGAR, BUTTER, PARTIALLY HYDROGENATED SOYBEAN OIL, CREAM, SALT, SOY LECITHIN, ARTIFICIAL FLAVOR, SODIUM BICARBONATE.
 PROCESSED ON EQUIPMENT ALSO USED TO PRODUCE PRODUCTS THAT CONTAIN MILK.
 MANUFACTURED IN A FACILITY THAT PROCESSES NUT PRODUCTS.



Consumer Adherence to PAL



Percentage of food-allergic consumers that would "never" buy a product with precautionary allergen label according to the wording used

Moving Forward with PAL

Use of PAL should be based on scientifically sound reference doses to benchmark the risk

Ad hoc Joint FAO/WHO Expert Consultation on Risk Assessment of Food Allergens

- Part 1: Review and validation of Codex priority allergen list through risk assessment
- Part 2: Review and establish threshold levels in foods of the priority allergens
- Part 3: Review and establish precautionary labelling in foods of the priority allergens
- Part 4: Review and establish exemptions for the food allergens

Can We Move Ahead?

- Communication is key!
- Stakeholders must agree upon Reference Doses
- Public health authorities must move first but consumers probably need to push them
 - Codex Alimentarius Commission and Codex Committee on Food Labelling could play important role
- Food industry must move beyond zero risk and towards risk-based approaches as outlined by VITAL, FAO/WHO, and others
- Analytical methods must continue to improve to support risk-based management practices

Thank You For Your Attention

Joe Baumert, Ph.D.

Food Allergy Research & Resource Program

Department of Food Science & Technology

University of Nebraska-Lincoln

jbaumert2@unl.edu

farrp.unl.edu